



## CHALLENGES OF EFFECTIVE PERMEABILITY COEFFICIENT ESTIMATION USING BOOSTING AND BAGGING TECHNIQUES FOR SELECTED ANTHROPOGENIC AGGREGATES

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### ABSTRACT

*Reliable estimation of the permeability coefficient ( $k$ ) for anthropogenic aggregates remains one of the critical research challenges in geotechnical and hydraulic engineering. Conventional empirical relationships, originally developed for natural sands, often fail to accurately reflect the hydraulic behaviour of these materials due to their distinctive particle morphology, elevated porosity, and heterogeneous grain-size distributions. In recent years, machine learning methodologies, particularly ensemble techniques such as bagging and boosting have shown considerable potential for improving predictive accuracy. Algorithms including Random Forest, AdaBoost, and XGBoost, combined with feature interpretation methods such as SHapley Additive exPlanations (SHAP), enable both robust predictions and consistent interpretations. This review synthesises current laboratory practices, empirical formulations, and advanced modelling approaches, critically assessing their limitations. The analysis highlights the need for standardisation of testing procedures, the development of large multi-source datasets, and the integration of hybrid frameworks based on data-driven approaches to support sustainable infrastructure design using machine learning algorithms and to evaluate their performance.*

### 1. Introduction

In the European Union, construction and demolition waste accounts for more than one third of all waste, which makes this stream pivotal for the circular economy and resource security in the construction sector [1]. EU policy steers Member States toward high recovery levels through the Waste Framework Directive and its 2018 amendment, which consolidates targets and strengthens circular economy instruments [2,3]. In Poland, this direction was confirmed by the 2019 Roadmap for the Circular Economy that includes actions for civil engineering and construction [4,5]. The increased use of anthropogenic aggregates, such as recycled concrete aggregate and metallurgical slags, nevertheless exposes the challenge of reliably assessing hydraulic parameters that are essential for safe design of structural layers, drainage, and stability. Determination of the permeability coefficient rests on Darcy's law and permeameter testing under constant or falling head, with laboratory procedures standardized by ASTM D2434 and ASTM D5084 [6,7]. The hydraulic performance, particularly the effectiveness of predicting the permeability coefficient is pivotal for drainage layers, bases and embankments, where inadequate permeability can compromise stability and serviceability [8–10]. Recycled concrete aggregate (RCA) and slag exhibit broader variability in gradation, angularity, porosity and surface chemistry than quarried aggregates, which complicates transferability of empirical soil formulae and motivates data-driven modelling [11]. Recent geotechnical reviews emphasize both the promise and the methodological pitfalls of machine learning (ML), including sampling bias, optimistic validation, and weak external generalization, issues that are amplified for heterogeneous recycled materials [12–14]. Within this context, field- and lab-scale evidence shows that RCA and steel-slag aggregates (SS) can deliver drainage capacity comparable to natural aggregates when properly processed and graded [15,16], yet prediction of permeability coefficient remains sensitive to fines content, threshold gradients and compaction energy [8,17]. Initial studies applying ML to permeability coefficient estimation for anthropogenic aggregates have yielded encouraging results. Dzieciół et al. used a Random Forest model to predict the filtration coefficient of blast furnace slag (BFS)-based aggregates, achieving  $R^2 = 0.84-0.92$  on validation data [18]. In another study, AdaBoost was used to estimate the permeability of RCA, attaining an  $R^2 = 0.89$  on test samples



(with even higher 0.95 on training), significantly better than a comparative Artificial Neural Network (ANN) which reached only  $R^2 = 0.64$  under the same conditions [19]. These examples highlight the potential of boosting and bagging techniques to improve prediction accuracy for heterogeneous recycled materials. Nevertheless, significant challenges remain before such models can be broadly adopted in practice. One challenge is the limited size and representativeness of available datasets, models may overfit to lab-specific data and struggle to generalize to new sources of material. Another challenge is the interpretability of ML models: engineers need to trust and understand the predictions. Black-box models, no matter how accurate, may be met with skepticism if they cannot explain which material features drive the results. To address this, researchers have begun integrating eXplainable AI (XAI) techniques like SHapley Additive exPlanations (SHAP) to shed light on model decision-making [20–22]. This review paper aims to analyze the current state-of-the-art in ML-based permeability prediction for selected anthropogenic aggregates, focusing on ensemble methods (boosting and bagging) and their interpretability.

## 2. Methods Review and Current State of Knowledge

Estimating the permeability coefficient for anthropogenic aggregates is a multi-faceted challenge requiring a combination of laboratory testing, empirical modelling, and data-driven prediction. Traditional methods, such as constant head and falling head permeability tests, have been adapted for recycled and industrial by-product aggregates, often revealing increased variability in results compared to natural aggregates [23–25]. Laboratory procedures for RCA, BFS, SS, Fly Ash (FA), and Bottom Ash (BA) must account for factors such as grain shape angularity, higher porosity, and potential contaminant leaching [26,27]. Empirical formulas, including Hazen's, Kozeny-Carman, and Slichter's equations, have been historically applied to granular soils [28–30]. However, their applicability to anthropogenic materials is limited due to deviations in grain size distribution, fines content, and surface roughness. For example, RCA often exhibits higher water absorption and irregular particle morphology, which increase tortuosity and reduce the accuracy of empirical correlations [31,32].

In recent years, Machine Learning (ML) approaches have gained prominence. Among them, boosting and bagging stand out for their ability to integrate heterogeneous predictors and minimize bias-variance trade-offs [33,34]. AdaBoost algorithms (boosting) sequentially train weak learners, typically shallow decision trees by emphasizing previously mispredicted cases, thereby improving prediction accuracy for complex datasets [35,36]. Random Forests algorithms (bagging), build multiple decision trees on bootstrapped datasets and aggregate their predictions, effectively reducing overfitting [33,37,38].

Recent applications in geotechnics include permeability estimation for RCA using AdaBoost, yielding high training accuracy ( $R^2 = 0.959$ ) and good generalization performance ( $R^2 = 0.886$ ) compared to ANN-based models [19,39]. Similar studies for BFS and FA have reported that tree-based ensembles outperform linear regression and support vector machines when grain-size heterogeneity is high.

Interpretability frameworks have also emerged as essential complements to predictive modelling. Tools such as Shapley Additive Explanations (SHAP) allow quantification of the influence of individual features, such as hydraulic gradient, bulk density, and  $d_{50}$  particle size on predicted permeability values [10,18]. This transparency is particularly important for engineering acceptance and regulatory compliance.

Beyond AdaBoost and Random Forest, advanced data-driven techniques are being explored for permeability estimation. For instance, integrating fractal-based grain size descriptors into a Random Forest model was shown to improve prediction accuracy by about 62% compared to the Hazen equation for broadly graded sands [40]. Support Vector Regression models, especially with Bayesian optimization, have also demonstrated the ability to capture non-linear effects in extreme gradation cases (e.g. very high uniformity coefficients) better than traditional empirical methods. Nonetheless, modern ensemble and deep-learning approaches typically achieve higher accuracy on complex datasets. Recent studies have designed physics-informed neural networks and incorporated transfer learning with XGBoost to leverage prior knowledge, successfully handling high-dimensional feature interactions even when data are limited [40]. While these cutting-edge methods push the performance frontier, their complexity and data requirements have so far limited their practical deployment in routine permeability assessments.



### 3. Future Challenges

Future research on the estimation of the permeability coefficient for anthropogenic aggregates using boosting and bagging techniques will need to address several critical gaps in knowledge, methodology, and implementation. The first challenge involves the systematic integration of multi-scale data, including grain-scale imaging, micro-computed tomography, and pore-network modeling, with ensemble learning algorithms. Although machine learning models such as Random Forest, Gradient Boosting, and AdaBoost have demonstrated strong predictive capacity for recycled concrete aggregate, blast furnace slag, and fly ash mixtures [18,26], their input features often lack direct descriptors of pore connectivity and tortuosity, which limits their capacity to generalize across materials with different hydraulic behavior [41]. A second future challenge is the development of transferable models capable of operating under diverse climatic, geochemical, and compaction conditions. The majority of current datasets are regional in scope, which means that trained models may not accurately predict permeability for aggregates sourced from different production facilities or processed under alternative quality control protocols. Cross-regional calibration and the creation of large, open-access, quality-controlled datasets would be necessary to achieve generalizable solutions. This will require collaboration between industrial producers, research laboratories, and governmental agencies to standardize testing procedures and data-sharing protocols.

The third area of future research concerns the physical interpretability of ensemble predictions. While explainable AI tools such as SHAP have allowed engineers to rank the relative importance of features, these rankings still require validation against physical models and controlled experiments [10]. Integrating physical constraints directly into model training, for example through physics-informed machine learning frameworks, may help ensure that predictions remain consistent with known hydraulic principles, thereby improving the acceptability of these methods in regulatory and design contexts. Another emerging challenge is the computational efficiency of high-complexity models. The environmental and operational benefits of rapid permeability estimation can only be realized if models can be deployed in situ via portable devices or integrated into real-time monitoring systems. This will require research into lightweight ensemble architectures and hybrid approaches that combine simplified physical equations with machine learning surrogates to reduce computational cost without sacrificing accuracy [42].

Finally, future research must address the sustainability implications of using anthropogenic aggregates. Although the reuse of blast furnace slag, steel slag, and recycled concrete aggregate can significantly reduce the environmental footprint of construction [43,44], the hydraulic performance of these materials under long-term environmental exposure remains insufficiently documented. Long-term field trials, coupled with periodic permeability measurements and model updates, will be essential to ensure that design assumptions remain valid over the service life of geotechnical and hydraulic structures.

### 4. Conclusions

The review of current methodologies for permeability coefficient estimation in anthropogenic aggregates demonstrates that ensemble learning methods, particularly bagging and boosting techniques, offer a substantial improvement in predictive accuracy compared to traditional empirical and analytical approaches. This superiority is most evident when models are trained on datasets incorporating both granulometric descriptors and state variables such as compaction energy, hydraulic gradient, and density, which together capture the complex and nonlinear nature of flow in recycled and industrial aggregates. Applications to blast furnace slag, steel slag, recycled concrete aggregate, fly ash, and bottom ash confirm that these materials require modelling frameworks capable of addressing heterogeneity in particle shape, pore structure, and mineral composition. Ensemble learners have been shown to handle this variability more robustly than single algorithms, and post-hoc interpretability tools such as SHAP can provide physically coherent explanations that support engineering acceptance. Nevertheless, the adoption of ensemble learning in permeability prediction is constrained by data scarcity, lack of standardization, and limited transferability across regions and production processes. Addressing these issues will require coordinated efforts to develop large, open, quality-controlled



datasets, to integrate microstructural descriptors into modelling, and to validate interpretability outputs against physical theory and experiments.

Future work should also focus on creating computationally efficient ensemble models that can be embedded in portable testing devices and real-time monitoring systems, ensuring that advances in model accuracy translate into practical engineering tools. Finally, the long-term hydraulic performance and environmental durability of anthropogenic aggregates under field conditions should be monitored and modelled to ensure that their sustainable use in geotechnical and hydraulic engineering.

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